

Pneumatic clamping stations

No. 6206S4L

4-point clamping station

Pneumatic unlocking. Opening operating pressure: K10.3 min. 5 bar. K20.3 min. 4.5 bar. Steel, unhardened. Repeat accuracy < 0.005 mm.

| Order no. | Size | Pull-in/locking force up to | Holding force* | Weight | |
|--------------|-------|-----------------------------|----------------|--------|--|
| | | [kN] | [kN] | [Kg] | |
| 550251 | K10.3 | 4 x 10 | 4 x 25 | 30 | |
| 550255 | K20.3 | 4 x 17 | 4 x 55 | 51 | |

Design:

Pneumatic clamping station for setting time-optimised clamping on machine tables with groove spacing of 63, 100 and 125 mm. Fastening is via M12 socket head screws. At least two fitting bores are attached for alignment.

The insertion dimension of the clamping modules is 200 mm.

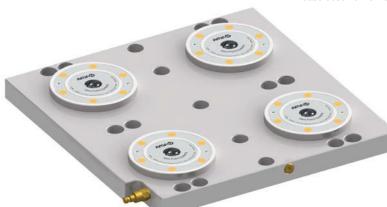
The pneumatic quick-coupler is premounted.

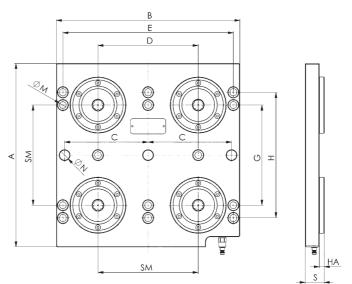
Advantage:

- Low overall height

Note:

* Please observe the installation instructions.





Dimensions:

| Order no. | Size | A | В | С | D | E | G | Н | HA | dia. N | dia. M | S | SM |
|--------------|-------|-----|-----|-------|-----|-----|-----|-----------|----|--------|--------|----|-----|
| 550251 | K10.3 | 366 | 366 | 166,5 | 200 | 340 | 200 | 250 - 252 | 10 | 20 | 13,5 | 38 | 200 |
| 550255 | K20.3 | 399 | 399 | 183,5 | 200 | 370 | 200 | 250 - 252 | 15 | 20 | 13,5 | 53 | 200 |



Subject to technical alterations.