

# **Pneumatic clamping stations**

# No. 6206S6L

# 6-point clamping station

Pneumatic unlocking. Opening operating pressure: K10.3 min. 5 bar. K20.3 min. 4.5 bar. Steel, unhardened. Repeat accuracy < 0.005 mm.

Order	Size	Pull-in/locking force up to	Holding force*	Weight	
no.		[kN]	[kN]	[Kg]	
550252	K10.3	6 x 10	6 x 25	46	
550256	K20.3	6 x 17	6 x 55	76	

## Design:

Pneumatic clamping station for setting time-optimised clamping on machine tables with groove spacing of 63, 100 and 125 mm. Fastening is via M12 socket head screws. At least two fitting bores are attached for alignment.

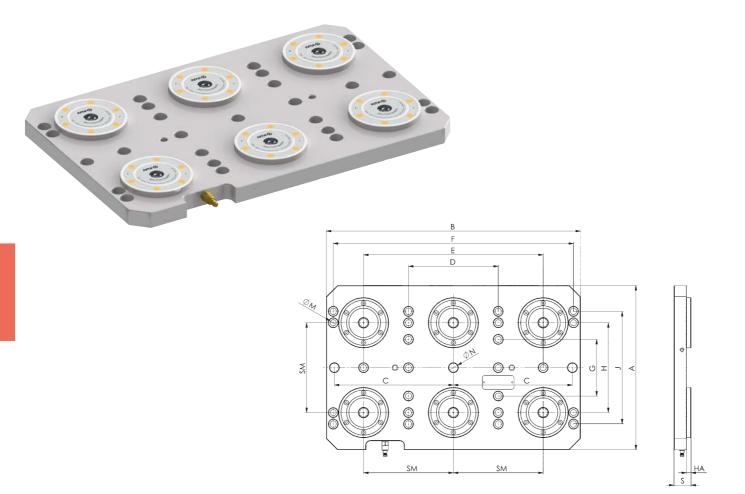
The insertion dimension of the clamping modules is 200 mm. The pneumatic quick-coupler is premounted.

#### Advantage:

- Low overall height

#### Note:

\* Please observe the installation instructions.



## **Dimensions:**

Order no.	Size	А	В	С	D	E	F	G	Н	НА	J	dia. N	dia. M	S	SM
550252	K10.3	366	566	265	200	400	535	126	200	10	250 - 252	20	13,5	38	200
550256	K20.3	396	596	265	200	400	565	126	200	15	250 - 252	20	13,5	53	200

