

# **Hydraulic clamping stations**

#### No. 6370S6-001

## 6-point clamping station

Hydraulic unlocking.

Opening operating pressure: min. 50 bar - max. 60 bar. Clamping modules' contact surface: Steel, stainless and hardened.

Base plate: Steel, unhardened.

Repetition accuracy < 0.005 mm.

Order	Size	Pull-in/locking force up to	Holding force*	Weight
no.		[kN]	[kN]	[Kg]
426734	K10	6 x 10	6 x 25	17,5
424119	K20	6 x 20	6 x 55	72,4
426759	K40	6 x 40	6 x 105	178,5

#### Note:

On request, we can incorporate fastening bores in the base plate according to your requirements.

The correct quick-release coupling is available under the order no.:

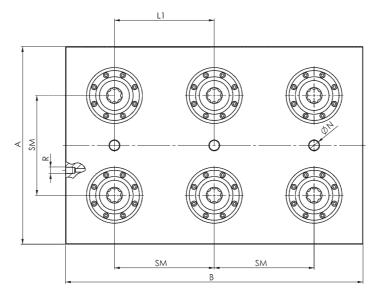
- 427872 for sleeve
- 427856 for plug

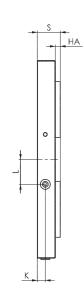
  \* Please observe the installation instructions.

### On request:

Other dimensions, insertion dimensions and number of clamping nipples equipped.







#### **Dimensions:**

Order no.	Size	А	В	НА	К	L	L1	dia. N	R	S	SM
426734	K10	240	340	7	15	84	100	20	G1/4	33	100
424119	K20	396	596	10	18	50	200	20	G1/4	48	200
426759	K40	546	846	15	24	95	320	20	G1/4	62	320



Subject to technical alterations.