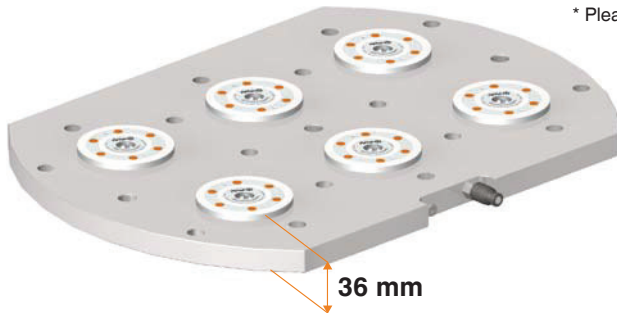


No. 6204S6HA-004

6-point clamping station

Hydraulic unlocking.
Pneumatic blow-out.
Opening operating pressure: min. 50 bar - max. 60 bar.
Clamping modules' contact surface: Steel, stainless and hardened.
Base plate: Steel, unhardened.
Repetition accuracy < 0.005 mm.



36 mm

Order no.	Size	Pull-in/locking force up to [kN]	Holding force* [kN]	Blow out	Weight [Kg]
427567	K10.2	6 x 10	6 x 25	●	62

Design:

Hydraulic clamping station for optimised clamping times on machine tables with distance between slots of 63 mm. Clamping is with M12 socket head screws. At least two fitting holes are attached for alignment.
The insertion dimension of the clamping modules is 200 mm. The quick coupling plug is pre-mounted, and the integrated blow-out function can be individually connected.

Application:

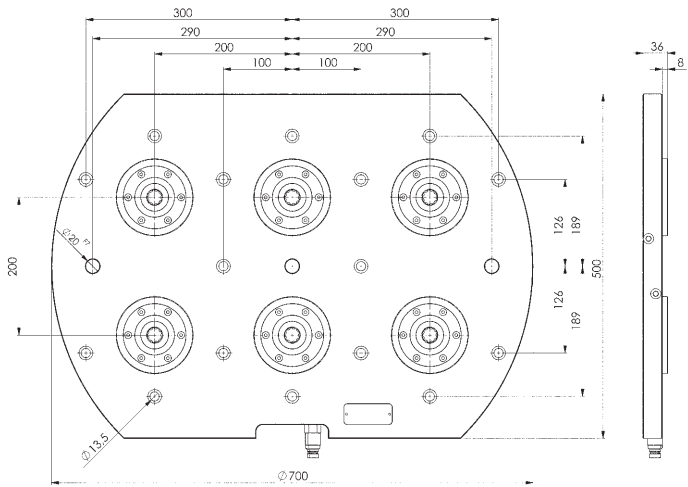
e.g. for DMG / DMU 70 EVO

Advantage:

Low overall height of only 36 mm.

Note:

* Please observe the installation instructions.



CAD



No. 6204K2HA-015

2-point clamping bracket

Hydraulic unlocking.
Pneumatic blow-out.
Opening operating pressure: min. 50 bar - max. 60 bar.
Clamping modules' contact surface: Steel, stainless and hardened.
Base plate: Steel, unhardened.
Repetition accuracy < 0.005 mm.



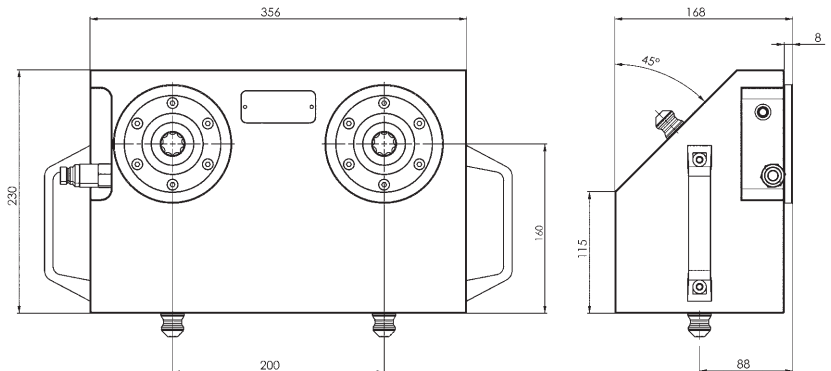
Order no.	Size	Pull-in/locking force up to [kN]	Holding force* [kN]	Blow out	Weight [Kg]
427591	K10.2	2 x 10	2 x 25	●	31

Design:

Hydraulic clamping bracket for set-up-time-optimised clamping on K10.2 clamping stations. Pull-studs installed underneath.
The pitch spacing of the clamping modules is 200 mm. The quick-coupling plug is pre-mounted, and the integrated blow-out function can be individually connected.

Note:

* Please observe the installation instructions.



CAD



Subject to technical alterations.