

## No. 6217EARHA20

### Installation clamping module

Hydraulic opening. Pneumatic blow-out. Opening operating pressure: min. 60 - max. 70 bar Cover and piston hardened. Repetition accuracy < 0.005 mm.



# Installation clamping module

Orde	Size	Pull-in/locking force up to	Holding force*	Blow out	Weight	
no.		[kN]	[kN]		[Kg]	
56199	0 K20.4	30	55	•	1,7	

#### **Design:**

Zero-point clamping system with increased pull-in/locking force and centric blow-out.

#### **Application:**

Zero-point clamping system for set-up-time-optimised clamping during cutting and non-cutting machining.

#### Note:

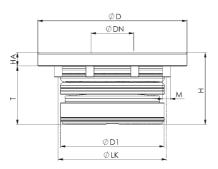
The installation clamping module has high holding, pull-in and locking forces. This is opened hydraulically (1) and mechanically locked through spring force. Subsequent uncoupling of the pressure lines is possible at any time (module is clamped pressure-free).

The clamping module with blow-out and support control has two connections:

1x hydr. opening (1), 1x pneum. Blow-out and support control (3). (The pneumatic blow-out and support control can optionally be connected.) \* Please observe the installation instructions.

#### On request:

- Installation drawings



#### **Dimensions:**

Order no.	Size	dia. D	dia. DN	dia. D1	Н	HA	dia. LK	М	т
561990	K20.4	112	32	78	54	10	88	M6	44